

# Work Order ID 55806

February 2, 2010 11:56:40 AM

Page 1

Item ID: D3636-11

Accept

Setup Start

Revision ID:

Stop

Item Name: Shoulder Belt

Start Date: 2/02/10 Start Qty: 10.00

Cust Item ID:

Required Date: 2/04/10 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3636

Rev B

100

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: 11302 Purchase Part Number: 504556-405-3192 Supplier: AMSAFE INC Certificate of conformity is required

per drug  
u

PL 10-2-23  
10

110

0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

Ensure certificate of conformity is attached

P 10/2/11 10

120

0.00



QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

S 10/02/22  
Shoulder Belts only

10

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Page 2

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Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: ST-166

0.00



Packaging

Memo

0.00

Packaging

10 - - AWM 10-2-26

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1063/03

BL 10-2-25

(10)

# Picklist Print

February 3, 2010 7:03:03 AM

Page 1

Work Order ID: 55806



Parent Item: D3636-11



Parent Item Name: Shoulder Belt

Start Date: 2/02/10

Required Date: 2/04/10

Comments: IPP Rev:A New Issue 07-09-11 JLM Verified By:EC  
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
3104-2030612396		Purchased	No				Each	0.0000	10.0000			



shoulder belt

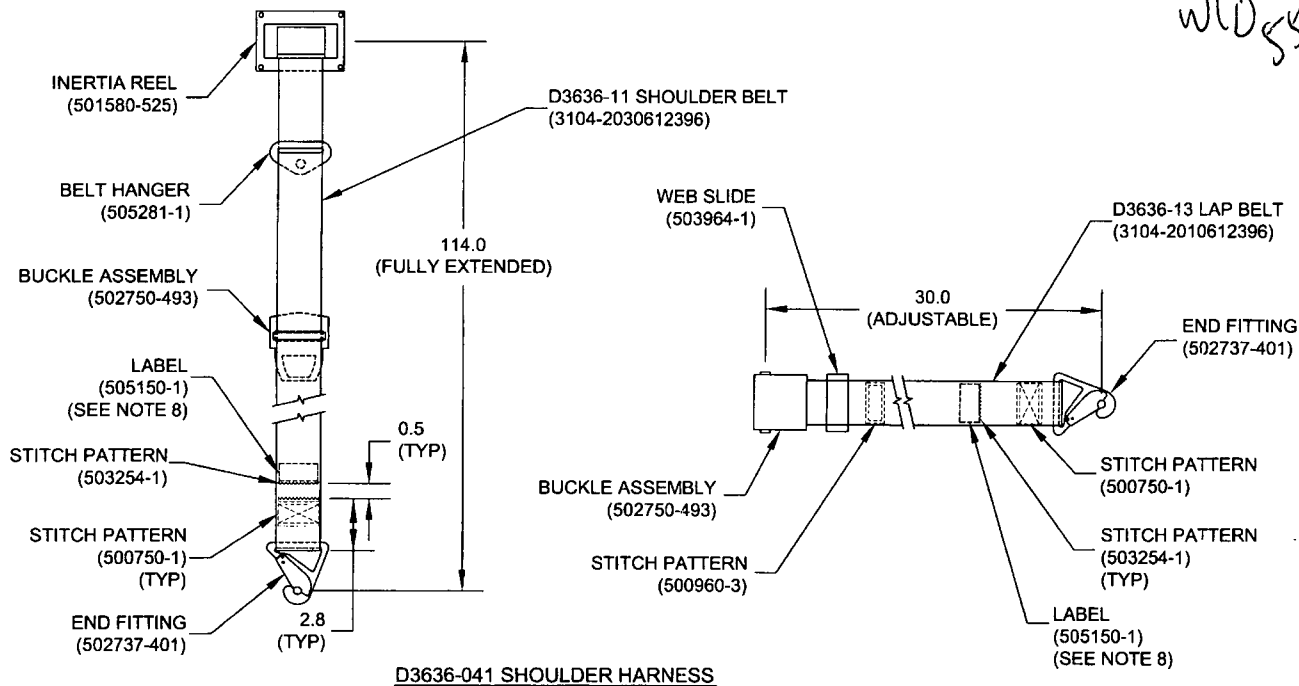


55804

Pick 2/11 (10)

# SPECIFICATION CONTROL DRAWING

WLO 55806



D3636-041 SHOULDER HARNESS

RELEASED  
07.11.14 W

## NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING  
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114  
WITH MINIMUM STRENGTH OF 2500 LBS
- PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)  
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13  
(613) 632-3336

B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO11302**

Purchase Order Date 2/03/10

PO Print Date 2/03/10

Page Number 1 of 1

**Order From :**

VU-AMS001

AMSAFE INC.  
LOCKBOX #5  
P.O BOX 53075  
PHOENIX, AZ 85072-3075  
US

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	602 850 2850	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	602 850 2812	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	USD
		<b>FOB</b>	

**Ship To :** DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	3104-2030612396	shoulder belt	2/24/10 Yes	10.00 Each	FedEx PI ppd	\$209.9700	\$2,099.7

**Special Inst:** As per DWG: D3636 Rev:B  
B#55806

**PO Total:** \$2,099.7

**PO Instructions:** FedEx acct# 1517 9324 0

**Change Nbr:** 1

**Change Date:** 2/03/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

**AMSAFE**

AMSAFE AVIATION  
1043 NORTH 47th AVENUE  
PHOENIX, AZ 85043  
PH (602)850-2850 FAX (602)850-2812

**SHIPPER**

000197898

02/10/10

<b>CUSTOMER NO.</b> 10006113 DART AEROSPACE 1270 ABERDEEN STREET HAWKESBURY ONTARIO, CANADA K6A 1K7 Canada	<b>SALES ORDER NO.</b> S184684	<b>BOL NO.</b> 000197898	<b>PAGE NO.</b> 1
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<b>CUSTOMER ORDER NO.</b> PO11302	<b>TERMS</b> NET30	<b>FREIGHT</b> COLLECT	<b>SHIP VIA</b> FEDEX P1	<b>F.O.B.</b> ORIGIN
--------------------------------------	-----------------------	---------------------------	-----------------------------	-------------------------

Sales Order Remarks: 1517 9324-0  
Remarks:

SHIPMENT REFERENCE 000197898

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY B ORDERED
1	3104-2030612396 CONN HALF ASSY	DRAWING: 3104 REV: E CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity s184684-1 10.0 TOP ASSY: 3104-1 061-2396	2010-02-15	10	10	10

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853

FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or craft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements

AmSafe Authorized Signature: X

Printed Name:

*Ima Serna*  
Ima Serna

Dated:

FEB 10 2010

COUNTRY OF ORIGIN US

1. Approving National Aviation Authority/Country:  FAA/United States		<b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG					3. Form Tracking Number:  5184684-1006	
4. Organization Name and Address:		AmSafe Aviation 1043 North 47th Avenue Phoenix, Arizona 85043					5. Work order/Contract/Invoice Number: s184684 - 1	
		Cert. No. PT1967NM					PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
1	CONN HALF ASSY	3104-2030612396	N/A	10	110210	NEW		
13. Remarks: Drawing: 3104 Rev: E TSO: TSO-C114  <div style="display: flex; justify-content: space-between;"> <div> <p>1043 ASSY: 3104-1-0001-2396</p> </div> <div> <p>Schulz</p> </div> </div>								
EXPORT: THIS PART MEETS THE SPECIAL REQUIREMENTS OF CANADA								
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation  <input type="checkbox"/> Non-approved design data specified in Block 13.				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13  Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.				
15. Authorized Signature:		16. Approval/Authorization No.:		20. Authorized Signature		21. Authorized/Certificate No.		
 CYNTHIA TURNER		ODA602112NM						
17. Name (typed or printed)		18. Date (m/d/y):		22. Names (typed or printed)		23. Date (m/d/y):		
CYNTHIA TURNER		FEB 10 2010						
<b>User/Installer Responsibilities</b>								
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.								